

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

Work Order ID 144532

144532

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Wednesday, April 20, 2016 8:11:37 AM

Item ID: D3217-3 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Cable 80.5"
 Start Date: 4/20/2016 Start Qty: 6.00 *6* Cust Item ID:
 Required Date: 5/12/2016 Req'd Qty: 6.00 *6* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>3217</u>	0.00							
130									
Packaging	Memo	0.06				<u>6</u>	<u>DAS</u> <u>6</u> <u>9-89</u>		MAY 19 2016
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.60				<u>MCS</u>			MAY 19 2016
Quality Control									

MCS MAY 19 2016

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D3217-3

Required Date: 5/12/2016

Required Qty: 6.00

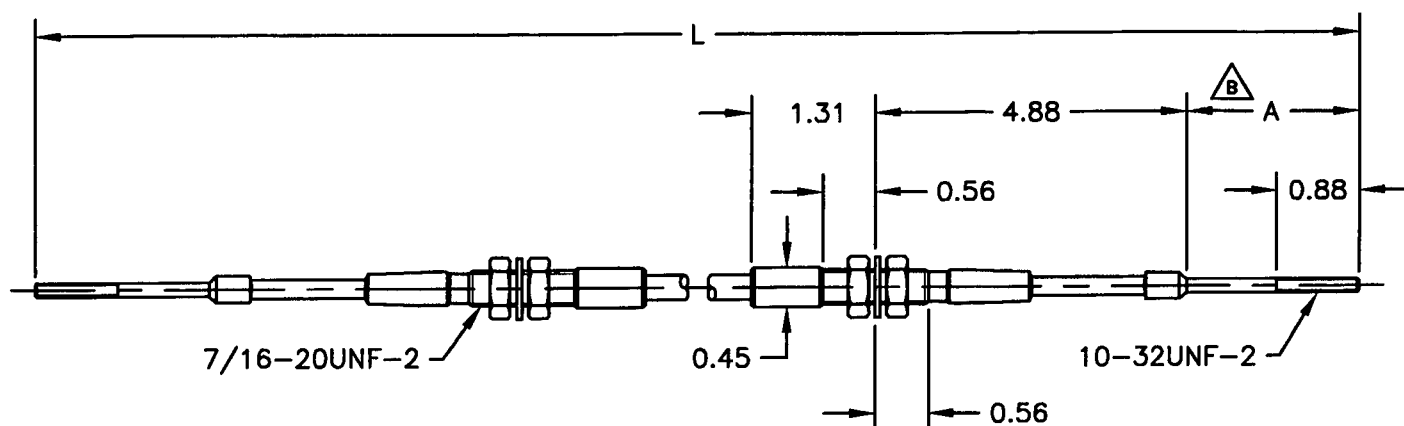
Comments: IPP A04.11.18New issueKJ/JLM
IPP Rev:B 08-10-07 revC as per dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
173-VTT-4-80.5		Purchased	No			110	Each	0.0000	1	6			
173-VTT-4-80 5										**	6x	Sp/16-05-16	
Cable													



DESIGN RF	DRAWN BY <i>B</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>HA</i>	DRAWING NO. D3217	REV. C SHEET 1 OF 1
DATE 08.09.26	TITLE CABLE		SCALE NTS
A	04.01.27	NEW ISSUE	
B	06.04.06	TRAVEL (A) INCORRECTLY REPRESENTED	
C	08.09.26	ADD D3217-5 CABLE	

RELEASED
08.09.30



DART P/N	TRAVEL (A)	OVERALL LENGTH (L)	CABLE CRAFT P/N
D3217-1	4"	66.5"	173-VTT-4-66.5
D3217-3	4"	80.5"	173-VTT-4-80.5
D3217-5	4"	69.5"	173-VTT-4-69.5

DAS
13
9-89

APR 20 2016

W10: 144532

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO32113

Purchase Order Date 4/20/2016 3:09:56 PM

PO Print Date 4/21/2016

Page Number 1 of 1

Order From :
COMMERCIAL TRUCK EQUIPMENT
9475 - 192 STREET
SURREY, BC V4N 3R7
CA

VC-DAN001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REVISED \$

Contact Name
Vendor Phone 604 888 0513

Ship To Contact
Ship To Phone
Ship Via: Purolator ground collect
Ship Acct:

Buyer
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

E-MAILED

APR 21 2016

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	173-VTT-4-80.5 AS PER DWG D3217 REV. C B144532	Cable	5/5/2016 Yes 5/5/2016		6.00 Each	\$70.97	\$425.82
						Line Total:	\$425.82
2	71401-45	PROCUREMENT QUALITY CLAUSES	5/5/2016 No 5/5/2016		1.00	\$0.00	\$0.00
						Line Total:	\$0.00
						PO Total:	\$425.82

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 2

Change Date: 4/21/2016

INVOICE

Commercial Truck Equipment Corp - Surrey
9475 192 Street
Surrey BC V4N 3R7
Phone: (604) 888-0513 Fax: (604) 888-1036

SU-0004381755

DATE	April 21, 2016
Customer No	DART00

Bill To:
DART AEROSPACE LTD.

1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7

Ship To:
DART AEROSPACE LTD.

1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7

(613) 632-5200

(613) 632-5200

P.O. Number		F.O.B.		Sales Person		Order Date		ORDER NUMBER	
PO32113				Gregg Baizley (GBA)		Apr 21, 2016		04270597-0	
Ship Via				Terms		Reference			
PUROLATOR 7684382				Net 30 days					
Part No	Description	Loc	REQ.	Qty Shipped	B.O.	Price per Unit	Price Total		
173-VTT-4-80.5	PUSH PULL CABLE		6	6		70.97	425.80		
						Net Amount		425.80	
						Freight			
						G.S.T.		21.29	
						P.S.T. BC		29.81	
						Total Due		476.90	

1.5% per month(19.56% per annum) interest charge will be applied to all overdue accounts.

Tax # 838352052

CAD

Tax # 838352052

8/16/05/16

--- CUSTOMER COPY ---